• Rip 3/4" hardwood plywood into 51/8" wide strips, unless noted otherwise.

Thickness plane components to 5" after assembly.
Blue indicates extra material to facilitate initial

assembly. Trim to length after assembly.

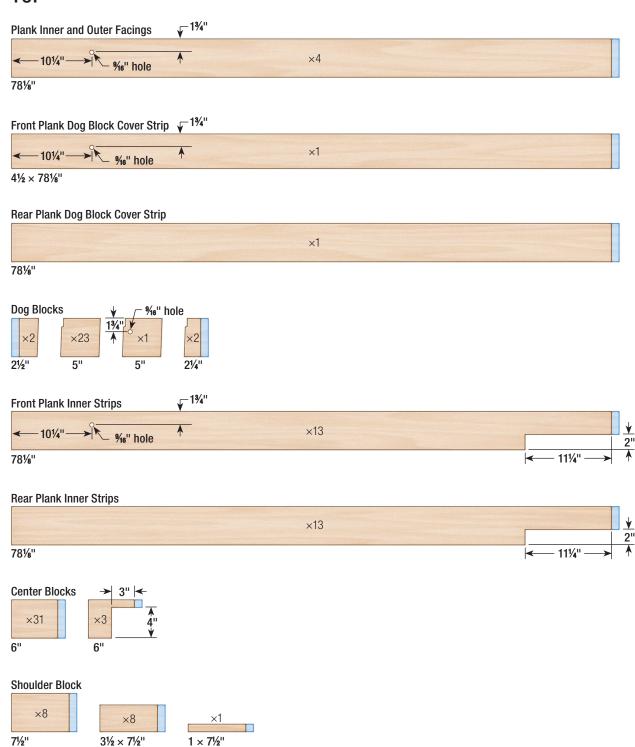
• Red indicates holes made after assembly.



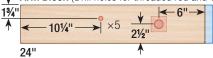




T_OP



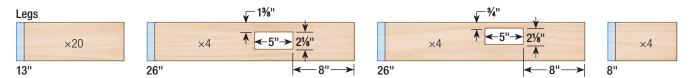
Arm Block (Drill holes for threaded rod and vise after assembly. Mortise inner face of arm for shoulder vise hardware.)







BASE



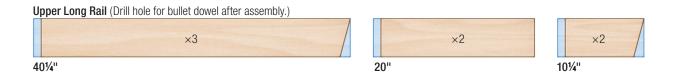
Upper Short Rail (Lay out vise notches after dry assembling the side. Drill hole for bullet dowel after assembly.)

×3

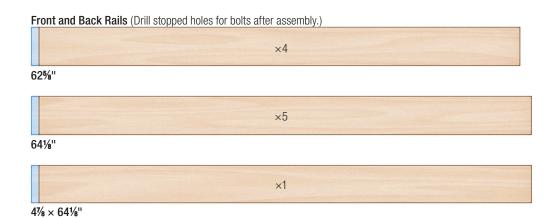
×2

30"

20"









VISES, END CAPS, BOARD JACK, SHELF

